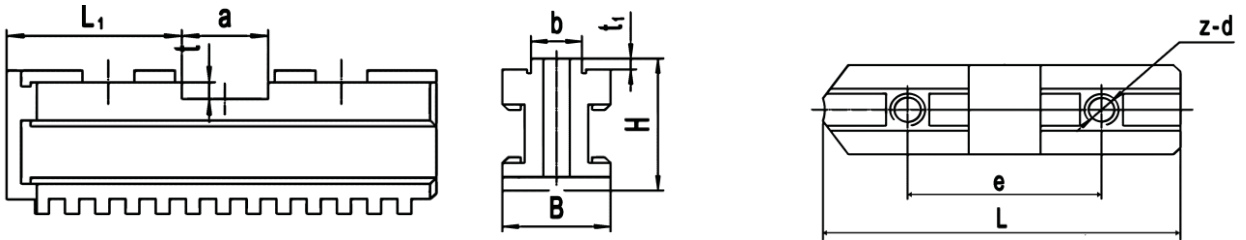


REPLACEMENT PARTS FOR 2 AND 3 JAW CHUCKS THREE JAW FLATBACK AND DIRECT MOUNT CHUCKS

SIZE	MODEL	SCROLL & PINION	SOFT TOP JAWS	MASTER JAWS	HARD TOP JAWS	CHUCK BODY	CHUCK WRENCH
5"	3053	305-1	305-0	305-6	305-7	305-8	305-3
6"	3063 / 6063	306-1	306-0	306-6	306-7	306-8	306-3
8"	3083 / 6083	308-1	308-0	308-6	308-7	308-8	308-3
10"	3103 / 6103	310-1	310-0	310-6	310-7	310-8	310-3
12"	3123 / 6123	312-1	312-0	312-6	312-7	312-8	312-3
16"	3153 / 6153	315-1	315-0	315-6	315-7	315-8	315-3
20"	3203 / 6203	320-1	320-0	320-6	320-7	320-8	320-3
25"	3253 / 6253	325-1	325-0	325-6	325-7	325-8	325-3

JAW SPECS FOR THREE JAW FLATBACK AND DIRECT MOUNT



Chuck size	L	L1	B	H	a	b	e	t1	z - d
6"	2.519	1.142	0.787	1.299	0.499	0.312	1.496	0.118	2-10M
8"	3.150	1.374	0.866	1.378	0.499	0.312	1.748	0.118	2-10M
10"	3.858	1.563	1.063	1.496	0.749	.0500	2.126	0.118	2-M12
12"	4.488	1.870	1.417	1.811	0.749	0.500	3.000	0.118	3-M16
15"	4.488	1.870	1.417	1.811	0.749	0.500	3.000	0.118	3-M16
20"	5.984	1.866	1.771	2.165	0.749	0.500	3.000	0.118	4-M20
25"	7.680	-	1.968	2.244	0.749	0.500	3.000	0.118	5-M20

CLAMPING RANGES FOR THREE JAW CHUCKS DIRECT MOUNT AND FLATBACK

Size	Internal Clamping Range A - A1	Jaw Jamming Range B-B1	External Clamping Range C-C1
3"	0.079~0.866	0.984~2.756	0.866~2.480
4"	0.079~1.181	1.181~3.543	1.181~3.150
5"	0.118~1.575	1.575~5.118	1.575~4.724
6"	0.118~2.165	1.969~6.299	2.165~5.709
8"	0.157~3.346	2.559~7.874	2.559~7.874
10"	0.236~4.331	3.150~9.843	3.543~9.843
12"	0.453~6.496	3.740~13.780	4.331~13.386
15"	0.453~8.268	3.740~15.748	4.331~15.748
20"	0.984~11.024	5.906~19.685	5.906~19.685
25"	1.575~13.780	6.693~24.803	6.693~24.803

