

FLATBACK MOUNTING PLATES

These mounting plates are fully finished for the machine spindle, but have been left oversized where the hub mounts into the recess of the chuck. In order to achieve the best possible repeatability, a skim cut is recommended, thus the reason for leaving the hub oversized

MOUNTING PLATES FOR 2, 3, 4, 6 JAW SELF CENTERING SCROLL CHUCKS

SPINDLE NOSE	"A" DIA.	CHUCK DIAMETER									
		5"	6"	8"	10"	12"	15"	20"	25"	32"	40"
D-3	2.130	RD-205	RD-203	RD-220							
D-4	2.500	RD-221	RD-201	RD-204	RD-225						
D-5	3.250		RD-202	RD-208	RD-210	RD-213					
D-6	4.190			RD-209	RD-211	RD-214	RD-238				
D-8	5.500				RD-212	RD-215	RD-267	RD-242			
D-11	7.750					RD-273	RD-266	RD-243			
D-15	11.250							RD-244	RD-250		
A2-3	2.130	RA-205									
A2-4	2.500		RA-201								
A2-5	3.250		RA202	RA-208	RA-260						
A2-6	4.190			RA-209	RA-261	RA-262			RA-254		
A2-8	5.500					RA-263					
A2-11	7.750						RA-272		RA-273	RA-274	
A2-15	11.250							RA-270	RA-271	POA	POA
1 1/2"-8	1.500		RT-950								
1 3/4"-8	1.750		RT-951								
2 1/4"-8	2.250		RT-955								
2 3/8"-6	2.375		RT-958								

Please note that these scroll chucks are rear mounting, in that the mounting bolts are in the rear of the chuck. Please ensure that there is enough clearance between the spindle and the sheet metal on American Standard type "A" machines to secure the chuck.

CAMLOCK - TYPE "D" FOR 4 JAW INDEPENDENT CHUCKS

SPINDLE NOSE	"A" DIA.	CHUCK DIAMETER									
		5"	6"	8"	10"	12"	16"	20"	25"	32"	40"
D-3	2.130	SD-205	SD-203	SD-220							
D-4	2.500	SD-221	SD-201	SD-204							
D-5	3.250		SD-202	SD-208	SD-210	SD-213					
D-6	4.190			SD-209	SD-211	SD-214	SD-238				
D-8	5.500				SD-212	SD-215	SD-267	SD-242			
D-11	7.750					SD-273	SD-266	SD-243	POA		
D-15	11.250							SD-244		POA	POA

SEMI-FINISHED MOUNTING PLATES

These mounting plates are partially finished, and can be machined to fit any chuck. The spindle taper is finished and the mounting holes are spot drilled. The chuck side is blank.

SEMI FINISHED MOUNTING PLATES FOR TYPE "A" SPINDLES

SPINDLE NOSE	Part Number	Dimensions							
		D	D1	D2	D3	D4	H	h	h1
8"/A4	SF-8A4	8.250	2.500	3.252	--	1.000	1.500	0.512	0.394
8"/A5	SF-8A5	8.250	3.2505	4.126	2.437	1.000	1.500	0.5625	0.472
8"/A6	SF-8A6	8.250	4.1880	5.252	3.252	1.500	2.000	0.6250	0.512
10"/A5	SF-10A5	10.000	3.2505	4.126	2.437	1.000	2.000	0.5630	0.472
10"/A6	SF-10A6	10.000	4.188	5.252	3.252	1.500	2.000	0.6250	0.512
10"/A8	SF-10A8	10.000	5.500	6.748	4.374	2.000	2.000	0.6875	0.551
12"/A6	SF-12A6	12.795	4.188	5.252	3.252	1.500	2.000	0.6250	0.512
12"/A8	SF-12A8	12.795	5.500	6.748	4.374	2.000	2.000	0.6375	0.551
12"/A11	SF-12A11	12.795	7.751	9.252	6.500	3.000	2.000	0.7500	0.630
15"/A6	SF-15A6	14.960	4.188	5.252	3.252	1.500	2.300	0.6250	0.512
15"/A8	SF-15A8	14.960	5.500	6.748	4.374	2.000	2.300	0.6875	0.551
15"/A11	SF-15A11	14.960	7.7507	9.252	6.500	3.000	2.300	0.7500	0.630

